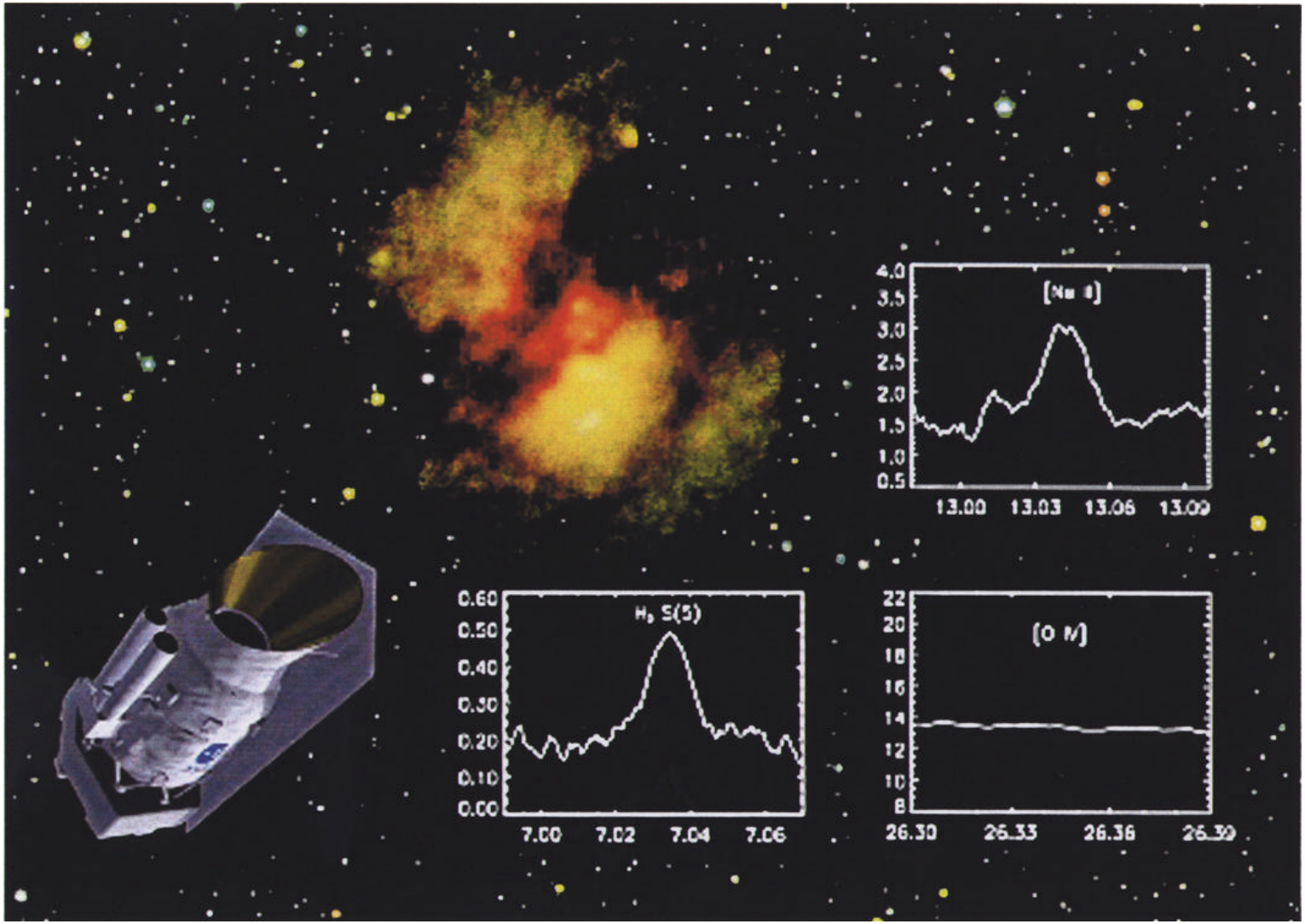ISO Spectra of Arp220 - the nearest Ultra-luminous Infrared Galaxy